Preparation

Part Number: PT922-74113

Kit Contents

Item#	Quantity Req'd.	Description
1	1	Door Scuff plate, Right Hand
2	1	Door Scuff Plate, Left Hand
3		
4		

Hardware Bag Contents

Item#	Quantity Reqd.	Description
1	N/A	

Additional Items Required For Installation

Item#	Quantity Reqd.	Description
1	N/A	
2		
3		

Conflicts

Illuminated Door Sills

Recommended Tools

Personal & Vehicle	Notes
Protection	
Safety Glasses	
Safety Gloves	Optional
Vehicle Protection	Blankets, Part Boxes
Special Tools	Notes
Nylon Panel Removal Tool	
Installation Tools	Notes
Special Chemicals	Notes
All Purpose Cleaner	Mild, water based, solvent
	free all purpose cleaner.

NOTE: Part number of this accessory may not be the same as the part number shown.

General Applicability

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Recommended Sequence of Application

Item#	Accessory
1	Door sill Enhancement
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item#	Quantity Reqd.	Description
1	N/A	
2		
3		

Legend



<u>STOP:</u> Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

Procedure

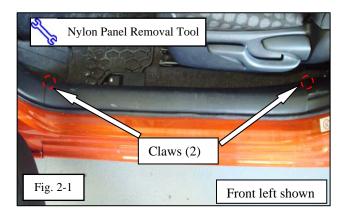
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

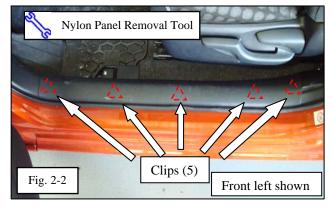
These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.





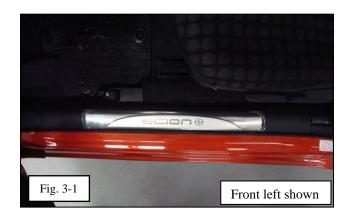
1. Preparation

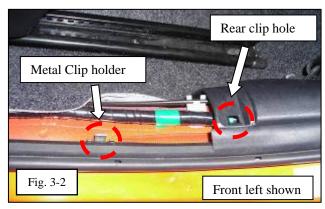
(a) Inspect all kit components and check for damage or missing parts.

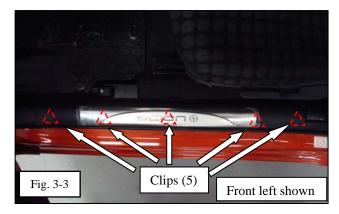
2. Vehicle disassembly

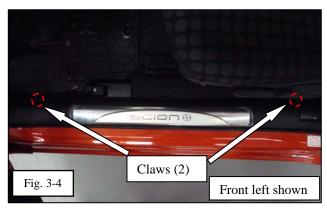
NOTE: Unless otherwise specified, procedure for driver and passenger side is the same.

- (a) Remove the left and right inner door scuff panels using a nylon panel removal tool.
 - (1) Disengage the 2 claws at the front and rear bottom corners. (Fig. 2-1)
 - (2) Disengage the 5 clips and remove the panel from the vehicle. (Fig. 2-2)









3. Install left (driver side) and right (passenger side) door sill enhancements.

NOTE: Unless otherwise specified, procedure for driver and passenger side is the same.

(a) Locate the Right Hand (RH) door scuff panel and the Left Hand (LH) door scuff panel. Right hand door scuff is for the passenger side and left hand door scuff is for the driver side.



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(1) When installing the door scuff on the correct side, the word "SCION" will read left to right from outside the vehicle. (Fig. 3-1)



(2) "RH" and "LH" is indicated on the back of the door scuff panel.

- (b) Install the driver and passenger side door scuff panels.
 - (1) Align the two rear clips to the rear clip hole and the metal clip holder. (Fig. 3-2)
 - (2) Align the front three clips to the front clip hole and the two clip holders.
 - (3) Seat the front and rear clips to the clip holes first, then continue to seat the clips in the center. (Fig 3-3)
 - (4) Engage the two claws at the bottom corners of the door scuff. (Fig 3-4)



(5) Make sure door sill is properly snapped down in place and that there is no lifting or uneven gaps around the edges.

4. Completing the installation.

- (a) Clean up and remove any trash.
- (b) Remove protective plastic from steel plate.

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DOOR SILL ENHANCEMENT

Checklist - these points **MUST** be checked to ensure a quality installation. Check: Look For:

Accessory Function Checks

Door sill fitment

There should be no uneven gaps around the edges, and clips should be securely fastened.